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COMERCIAL DESIGNATION: ESSEN NICROWELD 73 IG

PATTERN: AWS ER Cu Ni

Alloy Elements Included	Mn	Fe	Si	Ti	Ni	Cu

APPLICATION FIELD	Special small rod indicated for welding alloy MONEL 450 and other copper-nickel alloys, as well as in dissimilar weldings between alloys MONEL and NICKEL 200. Its deposit has excellent resistance to corrosion in sea water.				
OPERATIONAL CHARACTERISTICS	For: TIG				
	Welding Position: Plain				
	∅ In small rods Package	1,60x1000mm 10 kg	2,40X1000mm 10 kg	3,20x1000mm 10 kg	
	Ø In bobbins	Sob-consulta			
WELDING TECHNIQUES	Cleanness of the area is indispensable and essential to keep the extension of the arch always short, not to overload the electrode with excessive amperage, welding only when the electrode is very dry, prepare the junctions following the rules, thickness superior to 350mm, must be chamfered. * Registered Trademark of INCO – International Nickel Company				